



- 16**
- VIBRO ETCH ERA P/N 41232-200-007-001.
15. APPLY POLYURETHANE COATING, GLOSS BLACK (535U) IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 4009.
14. APPLY POLYIMIDE PRIMER IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 4004.
13. PRESSURE TEST: 2660 PSI (USE 5606 FLUID).

NOTE - ALTER 7D1H ASSY IN ACCORDANCE WITH INSTRUCTIONS LISTED ABOVE.

NO. REQ'D PER ASSY		PART NO.		NAME		LIST OF MATERIAL		STOCK SIZE		MATERIAL		MATL-SPEC ZONE	
PROPRIETARY RIGHTS NOTICE		DATUM		D. NELSON	3/14/03	UNLESS OTHERWISE SPECIFIED		D. MURPHY	3/14/03	HYDRAULIC CYLINDER		REV.	
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DISCLOSURE			X			XX ± .03				SCALE			
PROJ. ENGR.						XX(X) ± .010							
HEAT TREAT						ANGLES							
FINISH						± 1/2"							
NEXT ASSEMBLY		DATA SHEET NO.		DRAWN BY		APPROVED BY		REVIEWED BY		Dwg. No.		Rev.	
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